

ABSTRACT

This invention aims at a bending process in the width direction on a blade member (1) without leaving any unprocessed portion. According to the present invention, the thickness-deviating process of making the front end edges (41, 51) of dies (4, 5) into a portion near the blade point (12) and flowing material of the blade member (1) is carried out. The thickness-deviating process is carried out at plural positions in the length direction on both sides of the blade member (1). By making the linear shapes of the front end edges (41, 51) meet each other in the width direction of the blade member (1), the thickness-deviating process is carried out.